



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2419
Job Sheet 180326



Part No: D2419

Job Qty: 8 ea

Part Name: Handle



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/4/18

Job Tracking No:

Due Date: 7/27/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV A IPP: A 00.02.14 New Issue EC/JB

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	8 Ea		7/27/18	0.00	0.00	Start Up Small Fab		SmB
100	Small Fab	8 pcs		7/27/18	0.00	0.65	Small Fab		SmB
110	QC	8 pcs		7/27/18	0.00	0.00	QC6		38
120	Packaging	8 pcs		7/27/18	0.00	0.00	Packaging3		38
130	QC21-SA	8 Ea		7/27/18	0.00	0.00	QC21		38

Part Op 100 - Cut to length using hot knife as per Dwg D2419

Descriptions: 120 - LOCATION : GA

JUL 25 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
40-2567-4	Black Nylon Strap	.6664 ft (.0833 ea)	90-Start up Operation	80-10185

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	40-2567-4	1	142	0

Part Specifications

Specifications could not be found.

QA Closed: Date:

Work Order update only

Work Order: _____ Part No. _____ NCR No. _____		Date: _____		Step #: _____		QTY Effective : _____		MRB (QSI042) Approval	
DISPOSITION Rework Scrap Use-as-is Suspected Unapproved		AGAINST DEPARTMENT/PROCESS Skid-tube Machining Thermoforming Large Fab Cross tube Small Fab Finishing Composite Water Jet Prod. Eng. Coord. Rec/Store/Packaging Supplier		Engineering Quality Other		Completed By		Lead hand / Supervisor Approval Verification	
Root Cause:		Environment Design Doc/Data Equip/Tooling Handling/Pre Material Internal Transport Tribal Knowledge LOA Substation Past Expiry Date Misidentified		Use for Testing Poor Information Rushing Product Improvement Process Improvement Manufacturing Process Past Due		Cuffs Crushing Heat Treat Wave/Twist in Tube Marks/Chatter		Countersink Cut Too Short Instructions Incomplete/Unclear Drill Holes	
Root Cause:		Positioning Off-set Misaligned/off center		Misaligned/off center		Drawing Finish Misread Turning Sequence		Part Lost/Missing Part Moved Part Incorrect Over/Under tolerance Outside Dimensions Positioned Wrong	
Date: 07/17/10		Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL.: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com		Container No: S092899 Part: D2410 Job No: 180320 Serial No/Batch: S092899 Revision: Inspector: Exp Date: Instructions:		Date: 07/17/10		QC / QA Coordinator Approval	